

## Viking 1+ embroidery setup

1. Turn the machine OFF.
2. Put the presser foot down and lower pressure on the left side so the arrow is at the top of the #1. (Lowering the presser foot makes it easier to turn the wheel) This helps eliminate bouncing of the hoop.
3. Lower the feed dogs. Attach the embroidery unit.
4. Insert the embroidery card in the slot in the upper center of the machine.
5. Insert the embroidery card in the slot in the upper center of the machine.
6. Insert the Embroidery cassette on the right side. **\*\* To remove, push the cassette the right side to the left and then remove. There is a spring action in there. Don't just pull it straight out or you might break off the left ends.**

When you remove the cassette, you will see a small black wheel. You can turn that wheel to get the display screen to look the way that suits you the best.

7. Turn the machine ON.
8. Touch the On button on the cassette.
9. Select the space on the embroidery cassette for the design you want to sew.
10. Thread the top with 40Wt. Embroidery thread.
11. Attach the R foot.
12. Use **Embroidery bobbin thread** in the bobbin. This is usually a 60 to 70 Wt. thread. When you insert the bobbin, the logo must face you.

Pull the thread tail into the tension spring and then take the thread tail into the hole in the finger of the bobbin case. Thread it through the finger from the bobbin side to the outside of the casing. **(\*\*This puts more tension on the bobbin thread and causes it to pull the top thread down under the fabric a bit so the bobbin thread won't show on top.)**

Touch the "stop/start" button or use the foot pedal to embroidery.

For Hooping instructions, click on "tips, other tips" and print out #19 and #11.